

# Special worktable for clamping tasks - Size SL

Special working bench with a Ø16mm hole grid and side panels enabeling the usage of various Ø16 tools for clamping of parts for treatment, preadjust steel contructions before welding and may fix small machining devices or tools to the plate as well as preset claming fixtures. The additional clamping options at the sinde panels can be used to enlarge the table square by using vertical angles. Also side stops con de set at the side panels as well as vertical clamping of products and fixtures.

#### Examples of use:

Metal works - 3D-Welding table for clamping single pieces to welding contructions

Woodworks - Clamping of wood contructions for gluing

Machine building -Table for treatment of single machine parts with clamping functions

**Toolshop or Repair** – Securing of toolparts before treament or transportation within shop

Gen. Industrie - Carrier for all kind of small fixtures or multi purpose working bench in maintenance

Tabletop dimensions	1950mm x 950mm	
Height of side panel	200mm	
Height of table	800mm	
Diameter of holes at tabletop	Ø 16mm	
Hole grid	50mm x 50mm	
Material of tabletop	See table below	
Table plate height	16mm dual	
Max. load	2000 kg	
Net weight	408 kg	



### **Tabletop**



# **Description**

Tabletop buildt as a dual plate system with upper plate, lower plate and support construction of 2 beams lenghtwise and 3 cross beams achieving flatness acc. workstandard WN5110000 in dependance upon DIN ISO 2768-2. The 4-side 200mm side panels with hold grid enables the setting of stops, vertica clamping or table square enlargement due tot he use of sidly mounted vertical angels. The dual plate design enables the use of different surface materials which can be chosen in accordance with the working task (see table materials). In standard top plate is made from material S355 (lower plate standard S235). The surface is carriing a Ø16mm hole grid 50x50mm which allowes the usage of various clamping tools. At the top plate surface also a line grid is engraved in order to assist visual orientation. Due to the use of two 8mm plates in dual design the optimal thickness of the top plate is 16mm.

	Material of top plate of table top	Opt. material description	Tensile strength MPa	Hardness HV / (HBa)	Type description	Type no.
	Regular steel ST52	S355, 1.0976	Rm 430-550	ca. 175 (128-163)	SWT 80/16 SL Ø16 -200	100353
	Higher strength steel ST70	S700, 1.8974	Rm 780-950	ca. 265 (220-280)	SWT 80/16 SL Ø16 -200 ST70	100354
	Stainles steel	304,1.4301, Niro	Rm 500-700	ca. 205 (150-200)	SWT 80/16 SL Ø16 -200 VA	100355
	Other materials for special requirements	For example: Alur	minium, electrical ins	solutating Materia	als for electrical installations	

### **Table base**

99958 Gräfentonna



## **Description**

Robust steel table base with 4 table-legs made from 8mm steel. Each table-leg is equipped with a levelling feet providing the opportunity to adjust floor deviations of up to 50mm at place of use. Cross beams are mounted at the lower third of the table-legs to achive optimal stiffness of the table system. The cross beams are designed also to carry a storage bottom as well as other storage facilities on request. The table legs covering a square of (1240x740)mm providing an optimal foot space for the operator at the working place. All parts of the table base are longlife coated in black RAL9005 (Powder or KTL). All table base also are available as single units for many other customer purposes.